



**ARAB ACADEMY FOR SCIENCE, TECHNOLOGY  
AND MARITIME TRANSPORT**

**COLLEGE OF ENGINEERING AND TECHNOLOGY**

**ALEXANDRIA - EGYPT**

**Doctor of Philosophy (PhD)**

**in**

**INDUSTRIAL ENGINEERING**

**CURRICULUM**

***VOLUME II***

**2020**

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# INDUSTRIAL ENGINEERING

PhD Program



Arab Academy for Science and Technology & Maritime Transport  
College of Engineering and Technology  
Department of Industrial and Management Engineering

## **Program Title: Doctor of Philosophy (PhD) in Industrial Engineering**

### **OVERVIEW**

The PhD program in Industrial Engineering at the Arab Academy for Science, Technology and Maritime Transport (AASTMT) prepares engineers for broad research in academia and industry. This program is beneficial for the society because our nation will have experts and researchers in this field. In addition, it is an extremely attractive program to working engineering professionals who are seeking to advance to positions of greater managerial and technical responsibility. The program is based on an integrated approach to the management of product, process and information technology and provides the opportunity to develop expertise in these areas.

The professional society for Industrial Engineers, the Institute of Industrial and Systems Engineers (IISE), defines Industrial Engineering as:

*Industrial Engineering is concerned with the design, improvement, and installation of integrated systems of people, materials, and equipment. It draws upon specialized knowledge and skill in the mathematical, physical, and social sciences, together with the principles and methods of engineering analysis, to design, specify, predict, and analyze the results obtained from such systems.*

### **FUNCTIONS OF THE INDUSTRIAL ENGINEER**

In a nutshell, Industrial Engineers make things work better, safer, and more economically. Unlike the other engineering disciplines that focus their attention purely on the technical aspects of a system, the Industrial Engineer incorporates human and economic considerations in system design.

Industrial engineers design processes and systems that improve quality and productivity. Using knowledge of engineering, mathematics, business administration, and management, industrial engineers focus on the way products and services are made and performed. Through a combination of technical abilities, people skills, and business know-how, they analyze, design, build, and manage systems. Industrial Engineers integrate combinations of people, information, materials, and equipment that produce innovative and efficient organizations. In addition to manufacturing, Industrial Engineers work and consult in every industry, including hospitals, communications, e-commerce, entertainment, government, finance, food,

pharmaceuticals, semiconductors, sports, insurance, sales, accounting, banking, travel, and transportation.

## **PROGRAM OBJECTIVES**

The PhD program in Industrial Engineering aims at:

Preparing engineers to become researchers and experts with the human aspects, organizational and financial issues, project considerations, resource allocation, and extended analytical tools required for effective decision making and business management.

The PhD program at the AASTMT specific objectives are:

- To offer the necessary analytical, organizational, and managerial skills to bridge the gap between a technical specialty and technical management.
- To help the engineers understand methods and techniques discussed in the literature in his/her area(s) of interest.
- To prepare engineers to conduct independent research work and to think analytically, creatively, and independently.
- To help the engineers to become competent researchers in the field of industrial engineering.

## **PROGRAM ADMISSION REQUIREMENTS**

To join the program of PhD. in Industrial Engineering, the following minimum prerequisites are required:

- A Bachelor's degree (or higher) in Industrial Engineering or equivalent field.
- A Master of Science Degree In Industrial engineering or equivalent field.

## **PROGRAM STRUCTURE**

**Program duration:** (3 Years Min – 6 Years Max)

**CREDIT HOURS:** 48 Cr. Hrs.

Course work for the PhD. degree requires the completion of minimum of **(48)** credit hours as follows:

<b>A. Core Courses</b>	2 Compulsory Courses	<b>(6 Cr.H)</b>
<b>B. Elective Courses</b>	4 Elective Courses	<b>(12 Cr.H)</b>
<b>C. Research Thesis</b>	Part 1 (10 Cr. H.) + Part 2 (10 Cr. H.) + Part 3 (10 Cr.H.)	<b>(30 Cr.H)</b>
<b>Total Credit Hours</b>		<b>(48 Cr.H)</b>

**Note:** The PhD. electives list is classified into IM8XX and IM7XX. The IM7XX represents the MSc list of courses. The candidate can register up to **two** courses from the MSc list of courses (IM7XX) in condition that he did not take this course in any previously accomplished degree.

### List of Master of Science Courses

<b>Course Code</b>	<b>Course Title</b>	<b>Credit Hours</b>
IM711	Materials Properties and Selection Criteria	3
IM712	Engineering Materials for New Applications	3
IM713	Manufacturing Systems Engineering	3
IM714	Non-Destructive Testing of Materials	3
IM715	Computer Integrated Manufacturing	3
IM721	Manufacturing Systems Management and Analysis	3
IM722	Applications of Artificial Intelligence in Industry	3
IM723	Advanced Operations Management	3
IM724	Industrial Ergonomics and Human Factors Engineering	3
IM725	Production, Inventory Control, and Scheduling	3
IM726	Advanced Techniques of Operations Research	3
IM727	Special Topics in Industrial Engineering	3
IM728	Industrial Facilities Planning and Design	3
IM729	Discrete Systems Simulation	3
IM732	Warehouse and Distribution Management	3
IM733	Supply Chain Management	3
IM734	Supply Chain Design	3
IM738	Advanced Project Management	3
IM742	Design and Statistical Analysis of Experiments	3
IM743	Advanced Reliability Engineering	3
IM744	Productivity and Quality Improvement	3
IM746	Lean Six Sigma	3

# Program Detailed Structure

PHD. PROGRAM

## List of PhD Courses

### A. Core Courses (2 Compulsory Courses)

Course Code	Course Title	Credit Hours
IM 804	Research Methodology	3
IM 805	Advanced Modeling Techniques	3
<b>Subtotal</b>	<b>2 Courses * 3 Credit Hours</b>	<b>6</b>

### B. Elective Courses (4 Courses Required)

Course Code	Course Title	Credit Hours
<b>GROUP 1: MANUFACTURING AND MATERIALS SYSTEMS</b>		
IM 811	Selected Topics in Manufacturing	3
IM 812	Selected Topics in Material Engineering	3
IM 813	Selection of Materials for Engineering Applications	3
IM 814	Smart Manufacturing	3
IM 815	Sustainable Manufacturing	3
IM 816	Additive Manufacturing Processes	3
<b>GROUP 2: QUALITY AND PRODUCTION SYSTEMS</b>		
IM 821	Selected Topics in Management and Planning	3
IM 822	Inventory Management and Production Planning	3
IM 823	Scheduling and Sequencing	3
IM 824	Quality Design and Control	3
IM 825	Total Quality Improvement	3
<b>GROUP 3 : SYSTEM ENGINEERING</b>		
IM 831	Engineering Cost Analysis	3
IM 832	Risk Assessment and Management	3
IM 833	Systems Safety Engineering and Management	3
IM 834	Advanced Reliability Engineering	3
<b>GROUP 4: SIMULATION, OPTIMIZATION AND MODELLING</b>		
IM 841	Discrete Systems Simulation	3
IM 842	Statistical Aspects of Digital Simulation	3
IM 843	Life Cycle Engineering	3
IM 844	Design of Experiments and Applications in Decision Analysis	3
IM 845	Sustainable Supply Chains	3
<b>Subtotal</b>	<b>4 Courses * 3 Credit Hours</b>	<b>12</b>

### C. Research Thesis

Course Code	Course Title	Credit Hours
IM 801	PhD's Research Thesis (Part 1)	10
IM 802	PhD's Research Thesis (Part 2)	10
IM 803	PhD's Research Thesis (Part 3)	10
<b>Subtotal</b>	<b>3 Parts * 10 Credit Hours</b>	<b>30</b>
	<b>Total</b>	<b>48</b>



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## **IM 8XX Courses Description**

**PHD. PROGRAM**

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## Core Courses

PHD. PROGRAM

**Course Code:** IM 804

**Course Title:** Research Methodology

**Credit Hours:** 3

### Course Description

This course aims to give an introduction to the research methods most often used in fundamental and applied research. Students will gain a knowledge and understanding of concepts and terminology of empirical methods used in the field. Research design, data collection, analysis, validity, quantitative research methods and thesis writing are covered. .

### Course Objectives

The student should be able to:

- Acquire skills to locate problem areas in organizational settings, and plan, organize, design, and conduct research to help solve the identified problems.
- Gather and analyze data, using both qualitative and quantitative methods.
- Write and present research reports.
- Develop skills and knowledge to discriminate "good" from "bad" research reported in academic, business, and trade journals.

### Course Topics

Week 1: Introduction to Research.

Week.2: The Research Process.

Week.3: Choosing a Research Problem: Reviewing Literature.

Week.4: Why do we need research?

Week.5: Formulating the Research Problem.

Week.6: Identifying Variables.

Week.7: Selecting the Sample.

Week.8: Data Collection.

Week.9: Data Processing (Statistical Analysis).

Week 10: Displaying Data.

Week.11: Technical Writing: Complies 3 Parts.

Week.12: Part a: Writing a Research Proposal.

Week.13: Part b: Writing a Report.

Week.14: Part c: Writing a Thesis.

Week.15: Part c: Writing a Thesis.

Week 16: Final Exam

### Textbooks

- D. V. Thiel, *Research Methods for Engineers*. Cambridge University Press, 2014.
- J. Blackwell and J. Martin, *A Scientific Approach to Scientific Writing*. Springer, 2011.
- R. A. Day and B. Gastel, *How to Write and Publish a Scientific Paper*. Greenwood, 2011.

**Course Code:** IM 805

**Course Title:** Advanced Modeling Techniques

**Credit Hours:** 3

### **Course Description**

This course introduces mathematical tools necessary and sufficient to formulate and solve problems arising in industrial and Management Engineering research works. It gives an overview for different types of programming such as goal programming, dynamic programming and integer programming. In addition, stochastic processes and fuzzy variables are included.

### **Course Objectives**

To solve problems that arise in Industrial and Management Engineering.

### **Course Topics**

Week 1: Introduction and objectives  
Week.2: Goal Programming  
Week.3: Dynamic Programming  
Week.4: Integer Programming  
Week.5: Multiple Regression Analysis  
Week.6: Tests For Goodness of Fit  
Week.7: Decision Analysis under Uncertainty  
Week.8: Mathematics of Fuzzy Variables  
Week.9: Decision Analysis under Epistemic Uncertainty  
Week 10: Theory of Markov Analysis  
Week.11: Applications of Markov Analysis  
Week.12: Stochastic Processes  
Week.13: Theory of Games and its Applications  
Week.14: Clustering Techniques  
Week.15: Revisions  
Week 16: Final Exam

### **Textbooks**

- Hillier and Lieberman, Introduction to Operations Research, ISBN-978-0-07-352345-3. MHID 0-07-352345-3, Publisher: McGraw-Hill, 10th edition (2015)
- D. Montgomery, Applied Statistics and Probability for Engineers, ISBN-10: 1118539710, ISBN-13: 978-1118539712, Wiley; 6th edition (2013)
- Charles Yoe, Principles of Risk Analysis: Decision Making Under Uncertainty, 978-1439857496, CRC Press; 1 edition (April 19, 2016)
- Abel Rodríguez, Bruno Mendes, Probability, Decisions and Games: A Gentle Introduction using R, 978-1119302605, Wiley; 1 edition (April 24, 2018)

## **Elective Courses Group1**

**PHD. PROGRAM**

**Course Code:** IM 813

**Course Title:** Selection of Materials for Engineering Applications

**Credit Hours:** 3

### **Course Description**

The course introduces the students to the different classes of materials and their use in the design process. The use of different materials in designing a component for a particular application. The use of the suitable material involves providing the adequate properties and requirements in terms of mechanical, physical and environmental conditions. The selection process is a fairly complicated task; however, it can be made easy by using special techniques and charts which collate different properties and parameters influencing the selection. In addition, different optimization techniques are utilized.

### **Course Objectives**

- To provide the students with the basic knowledge about structure and properties of different engineering materials and structure-property relationships.
- To introduce the students to the different classes of engineering materials in addition to new classes of materials and nanomaterials.
- To enable the students to understand the concept of designing with materials and the important criteria used in selecting materials for a particular engineering application.

### **Course Topics**

- Week 1: Introduction to the general Classes of Materials and their Characteristic Properties
- Week 2: The Role of Materials Selection in the Design Process.
- Week 3: Performance of Materials in Service.
- Week 4: Fundamentals of Materials Selection and Selection Charts.
- Week 5: Environmental Aspects of Material Selection/Eco-Design of Materials.
- Week 6: Case Study on the Selection of Materials Liable to Environmental Degradation.
- Week 7: Selection of Materials to Resist Failure.
- Week 8: Case Study on the Selection of Materials to Resist Failure.
- Week 9: Influence of Material Properties on Design.
- Week 10: Effect of Manufacturing Processes on Design.
- Week 11: Case Study on the Effect of Material Properties and Manufacturing Processes on Design.
- Week 12: Economics of Materials and Processing.
- Week 13: Case Study on the Economics of Materials and Processing.
- Week 14: Selection of Materials based on Aesthetics and Forces for Change.
- Week 15: The Systematic Approach in the Materials Selection Process and the use of Selection Charts.
- Week 16: Case Study on the Materials Selection Process Including Multi-objective Optimization.

### **Textbooks**

- Ashby, M., Shercliff, H. and Cebon, D., "Materials: engineering science, processing and design", 3rd ed., Butterworth-Heinemann, 2013.
- Ashby, M.F., "Materials Selection in Mechanical Design", 5th ed., Butterworth-Heinemann; 2017.
- Farag, M. M., Materials and Process Selection for Engineering Design, 3rd ed. Routledge; 2013.

**Course Code: IM 814**

**Course Title: Smart Manufacturing**

**Credit Hours: 3**

### **Course Description**

The course introduces Smart Manufacturing & Automation with introduction to Industry 4.0. It addresses on one hand the current state of the art in smart automation and on the other hand provides an outlook on new technologies, businesses and opportunities arising out of the digitalization approach and the use of smart devices and in conclusion the Industry 4.0. The concerted objective of the lectures is the provide basic knowledge of smart automation and Industry 4.0 within production systems.

### **Course Objectives**

To introduce the students to the new trends in industry and how the world is heading to the 4<sup>th</sup> industrial revolution.

### **Course Topics**

Week 1: Introduction and objectives  
Week.2: Road to Industry 4.0  
Week.3: Introduction to Automated Production Systems  
Week.4: Sensors, Controls and Drive Technology  
Week.5: Handling Systems and Industrial Robots  
Week.6: Automated Quality Control  
Week.7: Condition monitoring  
Week.8: Cyber security  
Week.9: Manufacturing and Assembly Technology  
Week 10: Multi Machine Systems  
Week.11: Design and planning of automated production facilities  
Week.12: Block-chain in manufacturing  
Week.13: Industrial Big Data analytics  
Week.14: Use Cases: Industry 4.0 in Industry  
Week.15: Revisions  
Week 16: Final Exam

### **Textbooks**

- Digital Twin Driven Smart Manufacturing, ISBN10 012817630X, ISBN13 9780128176306, Elsevier Science Publishing Co Inc, (2019).
- Cybersecurity for Industry 4.0 : Analysis for Design and Manufacturing, ISBN10 3319506595, ISBN13 9783319506593, Springer International Publishing AG, (2019)
- The Internet of Things 2018 : Industry 4.0 Unleashed, ISBN10 3662549034 ISBN13 9783662549032, Springer Fachmedien Wiesbaden, (2018).

**Course Code: IM 815**

**Course Title: Sustainable Manufacturing**

**Credit Hours: 3**

### **Course Description**

This course introduces the basic concepts and techniques in the emerging field of sustainable manufacturing. It covers green manufacturing techniques, material conservation through product end of life options, process impact assessment, and energy efficiency measures in manufacturing to achieve sustainability of manufacturing operations. The course also addresses social and business aspects related to manufacturing as well as basic optimization techniques applied for sustainable manufacturing.

### **Course Objectives**

To design and optimize a manufacturing process for sustainability.  
To assess the sustainability of manufacturing process.

### **Course Topics**

Week 1: Introduction to Sustainability.  
Week.2: Green Manufacturing as a Means for Sustainability.  
Week.3: Metrics for Green Manufacturing.  
Week.4: Green Manufacturing Techniques (I).  
Week.5: Green Manufacturing Techniques (II).  
Week.6: Sustainable Solutions for Machine Tools.  
Week.7: Product End of life options: remanufacturing, refurbishing, and recycling.  
Week.8: Energy-efficient Manufacturing.  
Week.9: Renewable Energy Resources in Manufacturing  
Week 10: Water Management in Sustainable Manufacturing.  
Week.11: Optimization Methods in Sustainable Manufacturing.  
Week.12: Enabling Technologies for assuring Green Manufacturing.  
Week.13: Human Centered Automation.  
Week.14: Sustainable Business Models for Manufacturing.  
Week.15: Revision  
Week 16: Final Exam

### **Textbooks**

- Rainer Stark, Günther Seliger, Jeremy Bonvoisin, (eds.) Sustainable Manufacturing: Challenges, Solutions, and implementations Perspectives, Springer, (2017).
- D. Dornfeld (ed.), Green Manufacturing: Fundamentals and Applications, Springer, New York, (2013).
- J. Paulo Davim (ed.), Green Manufacturing Processes and Systems, Springer-Verlag berlin Heidelberg, (2013).
- Wen Li, Efficiency of Manufacturing Processes: Energy and Ecological Perspectives, Springer International Publishing Switzerland, (2015).



**Course Code: IM 816**

**Course Title: Additive Manufacturing Processes**

**Credit Hours: 3**

### **Course Description**

This course introduces the 3d printing and additive manufacturing technologies to engineering students to cope with the quick advances in manufacturing around the world. The course covers introduction to additive manufacturing technologies: polymers and metal processes. In addition, different materials used, design for AM. Applications of AM are presented. Finally, the future of AM is presented.

### **Course Objectives**

1. Explain the terminology used in additive manufacturing.
2. Explain the basic types AM technologies.
3. Design for AM processes.
4. Acquire the knowledge about the different material used in polymers processes.
5. Acquire the knowledge about the different material used in metals processes
6. Work with the open source AM processes

### **Course Topics**

Week 1: Introduction to Additive Manufacturing and Applications

Week 2: Overview of AM Polymeric Processes

Week 3: Overview of AM Polymeric Processes

Week 4: Overview of AM Metallic Processes

Week 5: Overview of AM Metallic Processes

Week 6: Design for Additive Manufacturing

Week 7: 7th week exam

Week 8: Design for Additive Manufacturing

Week 9: Design for AM Topology Optimization

Week 10: Open Source Printers and G-Code

Week 11: AM Materials for Polymeric Technologies

Week 12: AM Materials for Metallic Technologies

Week 13: 4D Printing and the Future of AM

Week 14: AM Project Discussion and presentation

Week 15: AM Project Discussion and presentation

Week 16 : Final Exam

### **Textbooks**

- Gibson I. Rosen D and B Stucker, "Additive manufacturing technologies, 3d printing, rapid prototyping and direct digital manufacturing" Springer 2015. ISBN 978-1-4939-2113-3
- Wimpenny, David Ian, Pandey, Pulak M., Kumar, L. Jyothish "Advances in 3d printing and additive manufacturing technologies", Springer 2017. ISBN 978-981-10-0812-2
- Milewski, John O. "Additive manufacturing of metals", Springer 2017. ISBN 978-3-319-58205-4

## **Elective Courses Group 2**

**PHD. PROGRAM**

**Course Code:** IM 822

**Course Title:** Inventory Management and Production Planning

**Credit Hours:** 3

### **Course Description**

The course explains the concept and foundations of Inventory Management and presents a complete treatment of inventory theory and models. Many recent developments related to or impacting inventory such as supply chain management, aggregate planning, and MRP and ERP systems are handled in the course as well.

### **Course Objectives**

The student should be:

- Able to apply various inventory and production planning models to products of different characteristics and nature of demand.
- Able to bridge the gap between the theoretical solutions and the real Inventory Management and Production Planning problems through a multitude of decision models that would allow students to capitalize on readily implementable improvement to current practices.

### **Course Topics**

Week 1: Introduction and Course Overview  
Week 2: Importance of Inventory Management and Production Planning  
Week 3: Frameworks for Inventory Management and Production Planning  
Week 4: Order Quantities When Demand Is Approximately Level  
Week 5: Lot Sizing for Individual Items with Time-Varying Demand  
Week 6: Individual Items with Probabilistic Demand  
Week 7: Midterm Exam  
Week 8: Managing the Most Important (Class A) Inventories  
Week 9: Managing Slow-Moving and Low-Value (Class C) Inventories  
Week 10: Style Goods and Perishable Items  
Week 11: Coordinated Replenishments at a Single Stocking Point  
Week 12: Multiechelon Inventory Management  
Week 13: Medium-Range Aggregate Production Planning  
Week 14: Linear Programming Models for Aggregate Production Planning  
Week 15: Material Requirements Planning and Its Extensions  
Week 16: Final Exam

### **Textbooks**

- E.A. Silver, D.F. Pyke, and D.J. Thomas; "Inventory and Production Management in Supply Chains", 4<sup>th</sup> Edition, Taylor & Francis Group, CRC Press, 2016.
- P. Zipkin; "Foundations of Inventory Management", 1<sup>st</sup> Edition, McGraw-Hill/Irwin, 2000.
- Sven Axsaeter, Inventory Control ,978-3319157283, Springer; 3rd ed. 2015 edition (July 7, 2015)

**Course Code:** IM 823

**Course Title:** Scheduling and Sequencing

**Credit Hours:** 3

### **Course Description**

This course introduces the principles, techniques and algorithms for solving machine (resource) scheduling problems of the manufacturing and service systems. The topics covered in this course are overview of terminology, characteristics and classification of scheduling and sequencing problems, an overview of computational complexity theory, single machine, parallel machines, flow shop, job shop, and open shop scheduling problems with various scheduling criteria, dispatching rules, branch-and-bound, dynamic programming, local search, and metaheuristic approaches.

### **Course Objectives**

- To identify basic concepts and issues for scheduling and sequencing problems in manufacturing and service systems.
- To introduce the techniques for modelling scheduling problems using appropriate mathematical models of linear and integer programming types.
- To solve the scheduling problems using different types of algorithms.

### **Course Topics**

Week 1: Introduction to scheduling and sequencing  
Week 2: Deterministic and stochastic models: preliminaries  
Week 3: Deterministic single machine scheduling problems  
Week 4: Advanced deterministic single machine scheduling problems  
Week 5: Stochastic single machine scheduling problems  
Week 6: Deterministic parallel machines scheduling problems  
Week 7: Advanced deterministic parallel machines scheduling problems  
Week 8: Stochastic parallel machines scheduling problems  
Week 9: Deterministic flow shop scheduling problems  
Week 10: Stochastic flow shop scheduling problems  
Week 11: Deterministic job shop scheduling problems  
Week 12: Stochastic job shop scheduling problems  
Week 13: Open shop scheduling problems  
Week 14: General purpose procedures for scheduling in practice  
Week 15: Modeling and solving scheduling problems in practice  
Week 16: Final Exam.

### **Textbooks**

- K.R. Baker, D. Trietsch, "Principles of Scheduling and Sequencing", Wiley, 2009.
- M. Pinedo, "Scheduling Theory, Algorithms, and Systems", Prentice Hall, 2008.
- Fatos Xhafa, Ajith Abraham, Metaheuristics for Scheduling in Industrial and Manufacturing Applications ,978-3642097782, Springer; 1st ed. (November 23, 2010)

**Course Code: IM 824**

**Course Title: Quality Design and Control**

**Credit Hours: 3**

### **Course Description**

This course introduces concepts and methods for quality design and control, including statistical process control (SPC), acceptance sampling, control charts, process capability, product and process design and improvement for reliability, Taguchi methods, case studies.

### **Course Objectives**

To be able to build and manage an effective Quality Control system.

### **Course Topics**

Week 1: The Evolution of Quality Design and Control  
Week 2: Conceptual Framework for Quality Design and Control  
Week 3: Statistical Methods and Probability Concepts for Data Characterization  
Week 4: Conceptual Framework for Statistical Process Control  
Week 5: Importance of Rational Sampling  
Week 6: Statistical Thinking for Process Study: A Case Study  
Week 7: Presentations and Evaluation of Project I  
Week 8: Designing Quality Systems  
Week 9: Quality Systems Audits  
Week 10: Review of Quality System Design  
Week 11: Design for Reliability  
Week 12: Quality by Experimental Design  
Week 13: Presentations and Evaluation of Project II  
Week 14: Robust Design and Taguchi Method  
Week 15: Revisions  
Week 16: Final Exam

### **Textbooks**

- Douglas C. Montgomery, Introduction to Statistical Quality Control, 6th edition (2009), ISBN: 978-0-470-16992-6, Publisher: John Wiley & Sons, Inc.
- Dale H. Besterfield, Quality Improvement, Pearson, 9th edition, (2013).
- Richard E. DeVor, Statistical Quality Design and Control: Contemporary Concepts and Methods, ISBN: 978-0-023-29180-7, Publisher: Pearson (1992).

**Course Code: IM 825**

**Course Title: Total Quality Improvement**

**Credit Hours: 3**

### **Course Description**

This course presents several TQI frameworks, concepts, and quality improvement tools necessary for implementing the quality culture that characterizes world-class organizations of 21st century. The course examines the concepts of TQI as systematic process in the context of continuous improvement and quality management initiatives that improves customer satisfaction. It also covers methodologies and tools that will aid the students to understand how TQI can be used as a strategic tool that helps the organization achieve a competitive advantage in a global economy.

### **Course Objectives**

This course aims to teach the student how to create both a philosophy and a set of guiding principles that represent the foundation of a continuously improving organization. The course focuses on TQI results: increased productivity, efficiency, customer satisfaction/delight, and world-class performance.

### **Course Topics**

Week 1: Introduction to Total Quality Improvement  
Week 2: Overview of quality and its dimensions  
Week 3: Quality Assurance and Auditing  
Week 4: Obstacles in implementing TQI program in an organization  
Week 5: How to Improve any Process  
Week 6: How to Control any Process  
Week 7: Role of employee team work for successful team Performance  
Week 8: Performance Measures for TQI  
Week 9: Quality Management System  
Week 10: Statistical Process control for QI  
Week 11: Advanced Product Quality Planning (APQP)  
Week 12: Problem solving tools II  
Week 13: Problem solving tools III  
Week 14: Final Project, Report Submission & Presentations  
Week 15: Revisions  
Week 16: Final Exam

### **Textbooks**

- Nancy R. Tague, The Quality Toolbox, Second Edition, ISBN: 978-0-87389-871-3, Publisher ASQ (2013)
- Duke Okes, Root Cause Analysis: The Core of Problem Solving and Corrective Action, ISBN: 978-0-87389-764-8, Publisher ASQ (2009)
- Fiorenzo Franceschini and Maurizio Galetto, Benchmarking in total quality management, Bradford, England, Emerald Group Pub. (2006).

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## **Elective Courses Group 3**

**PHD. PROGRAM**

**Course Code: IM 831**

**Course Title: Engineering Cost Analysis**

**Credit Hours: 3**

### **Course Description**

The course addresses the basics of cost estimation and cost control over the product life cycle. Break-even models and their uses in decision making. The relation between cost and the environmental impact of products and processes. It covers wide field of applications in industrial and service facilities and across supply chains.

### **Course Objectives**

The student should be:

- Understand the basic cost estimation and control techniques.
- Apply the life cycle costing approach in decision making.
- Analyze break-even charts and use them in decision making.

### **Course Topics**

Week 1: Introduction to Cost Elements.  
Week 2: Cost Estimation Techniques: Universal Methods.  
Week 3: Cost Estimation Techniques: Operation Method.  
Week 4: Cost Estimation Techniques: Product Methods.  
Week 5: Cost Estimation Techniques: Activity-based Costing.  
Week 6: Life Cycle Costing Principles.  
Week 7: Break-even Models: Part I.  
Week 8: Break-even Models: part II.  
Week 9: Budgeting.  
Week 10: Cost Control.  
Week 11: Cost and Environmental Aspects.  
Week 12: Cost Management in Supply Chains: Part I.  
Week 13: Cost Management in Supply Chains: Part II.  
Week 14: Cost Management in Services.  
Week 15: Application and Case Study.  
Week 16: Final Exam

### **Textbooks**

- J. V. Farr, Systems Life Cycle Costing. CRC Press, 2011.
- J.K. Shim and J. G. Siegel, Modern Cost Management & Analysis. Barron's Business Library, 2009.
- M. B. Baum, Service Business Costing: Cost Accounting Approach for the Service Industry, Gabler Verlag, Springer Fachmedien Wiesbaden, 2013.
- J. Anklesaria, Supply Chain Cost Management - The AIM & DRIVE Process for Achieving Extraordinary Results, AMACOM – Book Division of American Management Association, 2008.
- Gregory K. Mislick, Daniel A. Nussbaum, Cost Estimation: Methods and Tools, 978-1118536131, Wiley; 1 edition (May 4, 2015).



**Course Code: IM 832**

**Course Title: Risk Assessment and Management**

**Credit Hours: 3**

### **Course Description**

This course introduces mathematical models necessary and sufficient to formulate and solve problems arising in Assessment and Management of Different Industrial and Project Risks

### **Course Objectives**

- To perform risk assessment for systems and projects.
- To analyze system behavior and perform fault analysis.

### **Course Topics**

Week 1: Introduction and objectives of the course  
Week 2: Probability and Its Application to Risk Assessment  
Week 3: Project Risk Analysis and Management  
Week 4: Project Risk Analysis and Management  
Week 5: Aleatory and Epistemic Modeling  
Week 6: Event Tree Analysis  
Week 7: Event Tree Analysis  
Week 8: FaultTree Analysis  
Week 9: FaultTree Analysis  
Week 10: Risk Matrix  
Week 11: Modeling and Analysis of Common Cause Failures  
Week 12: Risk Based Inspection  
Week 13: Risk Based Inspection  
Week 14: Human Reliability Analysis  
Week 15: Revisions  
Week 16: Final Exam

### **Textbooks**

- Marvin Rausand, Risk Assessment, Theory, Methods and Application, 2011, ISBN: 978-0-470-63764-7, Wiley.
- Paul Hopkin, Fundamentals of Risk Management, 3rd edition, 2014, ISBN-13: 978-0749472443 ISBN-10: 0749472448
- Probabilistic Risk Assessment, Procedures Guide for NASA Managers and Practitioners, Washington DC 20546, August 2002

**Course Code:** IM 833

**Course Title:** Systems Safety Engineering and Management

**Credit Hours:** 3

### **Course Description**

The course introduces the different types of hazards and injuries related to products and work environment. The course covers occupational safety and health standards, hazard analysis, accident prevention methods, and product safety and liability.

### **Course Objectives**

The student should be:

- Identify the sources and type of hazardous in the work environment.
- Know the occupational and safety health standards.
- Assess the risk associated with workplace and product.
- Identify accident prevention methods.

### **Course Topics**

Week 1: Introduction to System Safety, Hazards, Risks and Risk Reduction.  
Week 2: Probability Safety Assessment (PSA).  
Week 3: Hazard Analysis Types and Techniques.  
Week 4: Failure Mode and Effect Analysis.  
Week 5: Event Sequence Modeling.  
Week 6: Fault Tree Analysis.  
Week 7: Common Cause Failure Analysis.  
Week 8: Risk Assessment.  
Week 9: Occupational Safety and Health (OSHA) Regulations.  
Week 10: Applications for PSA: Part I.  
Week 11: Applications for PSA: Part II.  
Week 12: Dynamic PSA.  
Week 13: Uncertainty Analysis in Safety Assessment: Part I.  
Week 14: Uncertainty Analysis in Safety Assessment: Part II.  
Week 15: Case Study and Discussion.  
Week 16: Final Exam

### **Textbooks**

- C. A. Ericson, Hazard Analysis: Technique for System Safety. Wiley Interscience, 2005.
- R. C. Jensen, Risk-Reduction Methods for Occupational Safety and Health. Wiley, 2012.
- A. K. Verma, S. Ajit, and D. R. Karanki, Reliability and Safety Engineering. Springer, 2016

**Course Code: IM 834**

**Course Title: Advanced Reliability Engineering**

**Credit Hours: 3**

### **Course Description**

This course introduces mathematical and computational models necessary and sufficient to formulate and solve problems of Systems Reliability

### **Course Objectives**

- To evaluate reliability and availability of complex engineering systems.
- To understand the basic concepts of Failure Mode Effect and Criticality Analysis (FMECA)
- To design robust engineering systems.

### **Course Topics**

Week 1: Fundamental Definitions and Expressions of Reliability Engineering  
Week 2: Reliability and Availability of Complex Systems by Monte Carlo simulation  
Week 3: Reliability and Availability of Complex Systems by Monte Carlo simulation  
Week 4: Optimum Reliability Allocations  
Week 5: Computational Intelligence in Reliability Engineering  
Week 6: Optimization of Preventive Maintenance Intervals in case of Perfect and Imperfect Maintenance and Repair  
Week 7: Midterm exam  
Week 8: Reliability Analysis based on Fuzzy Variables  
Week 9: Failure Mode Effect and Criticality Analyses (FMECA)  
Week 10: Failure Mode Effect and Criticality Analyses (FMECA)  
Week 11: Robust System Design  
Week 12: Reliability and Availability of Repairable Systems  
Week 13: Reliability and Availability of Repairable Systems  
Week 14: Human Reliability Analysis  
Week 15: Revisions  
Week 16: Final exam

### **Textbooks**

- Igor Bazovsky, (2004), Reliability Theory and Practice, Dover Publications.
- Marvin Rausand, (2004), System Reliability Theory, Wiley-Blackwell.
- Smith D. J. (2005), Reliability, Maintainability and Risk, Butterworth-Heinemann.

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## **Elective Courses Group 4**

**PHD. PROGRAM**

**Course Code: IM 841**

**Course Title: Discrete Systems Simulation**

**Credit Hours: 3**

### **Course Description**

This course covers the modern methods for simulating discrete event models of complex stochastic systems. Topics covered include the proper collection and analysis of data, the use of analytic techniques, verification and validation of models, and designing simulation experiments. Furthermore, it presents the application of modelling and simulation in manufacturing and material handling systems, and service industries.

### **Course Objectives**

By the end of this course students should be able to:

- Learn the concepts and techniques required to build sound simulation models using computers.
- Simulate various popular industrial engineering problems using spreadsheets.
- Develop simulation models an advanced simulation package (ExtendSim).
- Apply the learnt simulation concepts to a real-life problem (individual project).

### **Course Topics**

Week 1: Introduction to Modelling and Simulation

Week 2: Steps in a Simulation Study

Week 3: Monte Carlo Simulation

Week 4: Spreadsheet Simulations

Week 5: Principles of DESS

Week 6: Input Modelling

Week 7: Mid-Term Exam

Week 8: Random-Number and Random Variate Generation

Week 9: Introductory Simulation Examples using ExtendSim

Week 10: ExtendSim Labs and Case Studies 1

Week 11: ExtendSim Labs and Case Studies 2

Week 12: ExtendSim Labs and Case Studies 3

Week.13: Verification, Calibration, and Validation of Models

Week 14: Output Analysis

Week 15: Individual Project Presentation and Final Report Submission

Week 16: Final Exam

### **Textbooks**

- J. Banks, et al. "Discrete Event System Simulation"; Prentice-Hall, 2010.
- Averill Law and W. David Kelton. "Simulation Modelling and Analysis"; McGraw-Hill, 2015., 5th edtion. New York,NY:McGraw-Hill Education.
- W. D. Kelton, et al. "Simulation with Arena"; McGraw-Hill, 2010.
- C. Harrell, et al. "Simulation Using ProModel"; McGraw-Hill, 2004.
- Gabriel A. Wainer, Discrete-Event Modeling and Simulation: A Practitioner's Approach, 978-1420053364, CRC Press; 1 edition (December 21, 2017)
- Laguna and Marklund; "Business Process Modelling, Simulation, and Design"; Prentice-Hall, 2004.

**Course Code:** IM 842

**Course Title:** Statistical Aspects of Digital Simulation

**Credit Hours:** 3

### Course Description

This course reviews the basic concepts of statistics and fundamentals of simulation concepts. The topics covered in this course are queueing models, input data analysis, random number generation, random variate generation, verification and validation of simulation models, Statistical analysis of output for a single model, Output analysis for terminating simulations, Output analysis for steady state simulations, Simulation experimentation, Comparison and evaluation of alternatives, and Variance reduction techniques.

### Course Objectives

- To ensure the basic techniques for modelling and simulating industrial systems in the presence of uncertainty.
- To understand the major capabilities and limitations of simulation as applied to industrial problems.
- To apply simulation to model and analyze engineering design problems.

### Course Topics

Week .1: Review of basic probability and statistics

Week .2: Fundamental simulation concepts

Week .3: Queueing models

Week 4: Input data analysis

Week 5: Random number generation

Week.6: Random variate generation

Week 7: Verification of simulation models

Week 8: Validation of simulation models

Week 9: Statistical analysis of output for a single model

Week 10: Output analysis for terminating simulations

Week 11: Output analysis for steady state simulations

Week 12: Simulation experimentation

Week 13: Comparison of alternatives

Week 14: Evaluation of alternatives

Week 15: Variance reduction techniques

Week 16: Final Exam.

### Textbooks

- J. Banks, J.S.Carson, B.L.Nelson, and D.M.Nicol, "Discrete Event System Simulation", Prentice Hall, 2005.
- W. D. Kelton, et al. "Simulation with Arena"; McGraw-Hill, 2010.
- Averill Law and W. David Kelton. "Simulation Modelling and Analysis"; McGraw-Hill, 2015., 5th edition. New York,NY:McGraw-Hill Education .
- S.Robinson, "Simulation: The Practice of Model Development", Wiley, 2003.
- Gabriel A. Wainer, Discrete-Event Modeling And Simulation: Theory And Applications ,978-1420072334, T&F India (2011).

**Course Code: IM 843**

**Course Title: Life Cycle Engineering**

**Credit Hours: 3**

### **Course Description**

This course introduces the basic concepts and tools of Life Cycle Engineering (LCE), which is mainly concerned with the environmental and economic assessment of products throughout its life cycle. The course discusses the basic aspects of LCE, specifically Life Cycle Assessment (LCA) and Life Cycle Costing (LCC) focusing on the modeling techniques, and standardized methods. The course finally introduces the concept of eco-efficiency of products and systems, which is an indicator for product/process economic and environmental performance.

### **Course Objectives**

To assess the environmental and economic impacts associated with a product throughout its life cycle from design, through production and usage to its end-of-life options.

### **Course Topics**

Week 1: Introduction: Life Cycle Thinking, Engineering and Sustainability

Week.2: Life Cycle Modeling

Week.3: Life Cycle Assessment: Goal and Scope Definition

Week.4: Life Cycle Assessment: Life Cycle Inventory Analysis

Week.5: Life Cycle Assessment: Impact Assessment

Week.6: Life Cycle Assessment: Interpretation

Week.7: Software for Life Cycle Assessment

Week.8: Uncertainty Management in Life Cycle Assessment

Week.9: Life Cycle Assessment Case Study

Week 10: Components of Life Cycle Model

Week.11: Estimating Life Cycle Costs

Week.12: Costing of Complex Systems

Week.13: Life Cycle Costing Case Study

Week.14: Eco-efficiency of Products and Processes

Week.15: Revisions

Week 16: Final Exam

### **Textbooks**

- Micheal Z. Hauschild, Ralph K. Rosenbaum, and Stig Irving Olse, (Eds.), Life Cycle Assessment, Springer International Publishing, (2018).
- Jörg Niemann, Srge Tichkiewitch, and Engelbert Westkämper, (EDs.), Design of Sustainable Product Life Cycles, Springer Verlag Berlin Heidelberg (2009).
- V. Ratna Reddy, Mathew Kurian, and Reza Ardakanian, Life-cycle Cost Approach for Management of Environmental Resources, Springer, (2015).
- John Vail Farr, Systems Life Cycle Costing, ISBN-978-0-07-352345-3. MHID 0-07-352345-3, Publisher: CRC Press, Taylor & Francis Group, (2011).

**Course Code: IM 844**

**Course Title: Design of Experiments and Applications in Decision Analysis**

**Credit Hours: 3**

### **Course Description**

This course introduces the application of the three basic techniques of experimental design (Replication, Blocking and Randomization) in solving problems of Decision Making .

### **Course Objectives**

- To understand the basic concepts of design of experiments.
- To be able to perform factorial design and to interpret the results.
- To apply Response Surface Methodolgy for different engineering problems.

### **Course Topics**

Week 1: Introduction to basic concepts of comparative experiments  
Week 2: Analysis of Variance  
Week 3: Latin Square Design  
Week 4: Factorial Design  
Week 5: Factorial Design  
Week 6:  $2^k$  Factorial Design  
Week 7: Blocking and Comfounding  
Week 8: Fractional Factorial Design  
Week 9: Regression Models  
Week 10: Response Surface Methodolgy in Process and Product Optimization  
Week 11: Response Surface Methodolgy in Process and Product Optimization  
Week 12: Process Robustness  
Week 13: Uncertain Factors  
Week 14: Uncertain Factors  
Week 15: Revisions  
Week.16: Final Exam.

### **Textbooks**

- D. C. Montgomery (2005), Design and Analysis of Experiments, John Wiley & Sons
- Khuri A. I. and J. A. Cornell (1996), Response Surface Designs and Analyses, Dekker, New York
- Myers R. H. and Montgomery D.C (2002), Response Surface Methodology: Process and Product Optimization Using Designed Experiments, Wiley, New York



**Course Code:** IM 845

**Course Title:** Sustainable Supply Chains

**Credit Hours:** 3

### **Course Description**

This course introduces sustainability within supply chain management field by addressing the economic, environmental, and social aspects of sustainable supply chains. It provides a guide for decisions made along different supply chain operations and/or phases including product design, sourcing, manufacturing, packaging and physical distribution, reverse logistics and recovery. It also presents sustainability measurement and risk management for sustainable supply chains.

### **Course Objective**

- To understand the basic concepts underlying sustainable supply chains.
- To design and manage sustainable supply chains.
- To assess economic, environmental, and social sustainability of supply chain operations.

### **Course Topics**

- Week.1: Introduction and Course Overview.
- Week.2: Sustainable Supply Chain Management.
- Week.3: The Economic Aspect of Sustainable Supply Chain Management.
- Week.4: The Environmental Aspect of Sustainable Supply Chain Management.
- Week.5: The Social Aspect of Sustainable Supply Chain Management.
- Week.6: Measuring Sustainability.
- Week.7: Sustainability and New Product Design.
- Week.8: Sustainability and Procurement.
- Week.9: Sustainability and Production.
- Week 10: Sustainability and Inventory Management.
- Week.11: Sustainability and Logistics, Physical Distribution and Packaging.
- Week.12: Reverse Logistics Management and Closed-Loop Supply Chain.
- Week.13: Risk and Uncertainty Management for Sustainable Supply Chains.
- Week.14: Moving from a Product-Based Economy to a Service-Based Economy for a more Sustainable Future.
- Week.15: Revision.
- Week.16: Final Exam.

### **Textbooks**

- Joëlle Morana, Sustainable Supply Chain Management, ISBN: 978-1-118-60413-7, Wiley (May 2013).
- Valeria Belvedere and Alberto Grando, Sustainable Operations and Supply Chain Management, ISBN: 978-1-119-28537-3, Wiley (January 2017).
- Bouchery, Y., Corbett, C.J., Fransoo, J.C., and Tan, T., Sustainable Supply Chains, ISBN: 978-3-319-29791-0, Springer, 1st Edition (2017).